COSMO Adhesives

Permanent solid bonding





Together toward success

A strong partner



Quality, service and high delivery reliability are the basic pillars of the success of our group of companies. We have continuously improved and further developed our portfolio in the last years; this also includes the acquisition of new companies. By now, about 325 employees at four sites participate in the success of our group.











Company

By pooling the core competences of our business segments of adhesives and sandwich panels under a single roof, we are able to from a small hide-glue producer to an internationally acting, inoffer solutions from one source to our customers that are efficient and of high technical quality.

We are among the leading manufacturers in these two business segments in Europe and moreover, we also increasingly sell our products outside of Europe, such as in China, Russia and the USA.

Company history

Since the company's foundation in 1815, Weiss has developed dustrial company for modern adhesive systems and composite panels. With a passion for quality and the aspiration to meet our customers' high expectations, we are a recognised and reliable partner on the market.

Powerful product range

Business area **Adhesives**



Durably firm joints

Traditional joining technologies like riveting, soldering, welding, or screwing, will increasingly be replaced by modern adhesive systems, resulting in many advantages.

Our product range includes more than 400 variants of surface and construction adhesive and superglues, as well as special adhesives for a wide variety of applications.

Business area **Composite panels**



Unlimited possibilities for design

Our range of products includes more than 5,000 variants of composite panels. Because there is a large number of top coats and core materials available as well as the possibility of combining and processing them in many different ways, a vast number of creative designs results for the finished element.

PUDOL Cleaning and care agent



Cleanliness refreshes your senses

PUDOL stands for convincing quality of special products in the field of commercial cleaning. In addition to a complete range of cleaning and care products for different applications, we are offering a comprehensive service with interesting solutions and benefits.



A subsidiary of the Weiss Group

Weiss is the only enterprise that produces adhesives and composite panels.

COSMO Adhesives

Durably firm joints











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Certifications

Low-emission adhesives from Weiss / www.emicode.de



GEV-EMICODE®-licensed products

EMICODE® is a recognised standard for construction products (adhesives, amongst others) promoting healthy living and is a quality label for the proof of low VOC-emissions. Products labelled with EMICODE® are modern, solvent-free and low-emission construction

The "DIN-certified bio-based" label /





A neutral and transparent quality label regarding the content of bio-based carbon and the product quality makes finding resource-efficient products easier. By using the "DIN-certified bio-based" label, it is certified that we use bio-based raw materials and undergo regular monitoring.

Our competencies in adhesive technology

More than 200 years of experience



Durably firm joints

Traditional joining technologies like riveting, soldering, welding, or screwing, will increasingly be replaced by modern adhesive systems, resulting in many advantages.

Our product range includes more than 400 variants of surface adhesive and construction adhesive and special adhesive for a wide variety of applications.

Our adhesive systems & cleaning agents





















Fields of application

Weiss is offering highly loadable adhesive systems for the most diverse fields of application. With the help of our adhesives, you ensure the required high quality of your product and achieve strengths that guarantee safe and durable bonding of your adherends also under extreme loads.



Window construction



Automotive manufacturing



Industry



Airtight bonding



Shipbuilding



Assembly



Fire protection



Dry construction

Door construction



construction



Composite panels



Advertising industry



Application engineering

It is very important to us to provide professional and innovative solutions with convincing advantages for production methods and with high efficiency in close cooperation with our customers. A team of chemists and application engineers with long-term experience in development, modification and application of adhesives will be on hand with help and advice for you.



Customer-specific solutions

Our standard range of products consists of more than 400 types of adhesive for the most diverse applications. If, however, the suitable adhesive should not be available for you, we are offering a very special service. We are able to develop adhesive systems that will be customized with 100 % to your individual bonding tasks.



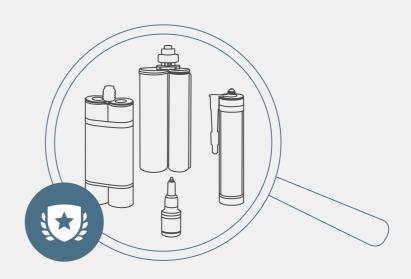
Private label / individual layout

We would also like to produce and finish our products in accordance with your individual layout. We are offering special flexibility as well as long-term experience and respond with sensitivity on your wishes. Your own brand can profit from the high quality and reliability of our products.

Certified quality

Our own quality tests as well as our cooperation with various testing institutes ensure the high quality of our products. We are working together with the following testing institutes:

- AWOK, Kaiserslautern
- DMT, Dortmund
- eco, Cologne
- · Eurofins, Denmark
- · Exova, Frankfurt
- · FH Bielefeld
- · IBP, Stuttgart
- · IFAM, Bremen
- · ift, Rosenheim
- ILAK, Wettenberg ISEGA, Aschaffenburg
- Kiwa, Flörsheim
- · MPA, Braunschweig
- TU, Berlin



COSMO PU Polyurethane Adhesives

Adhesives for extreme conditions



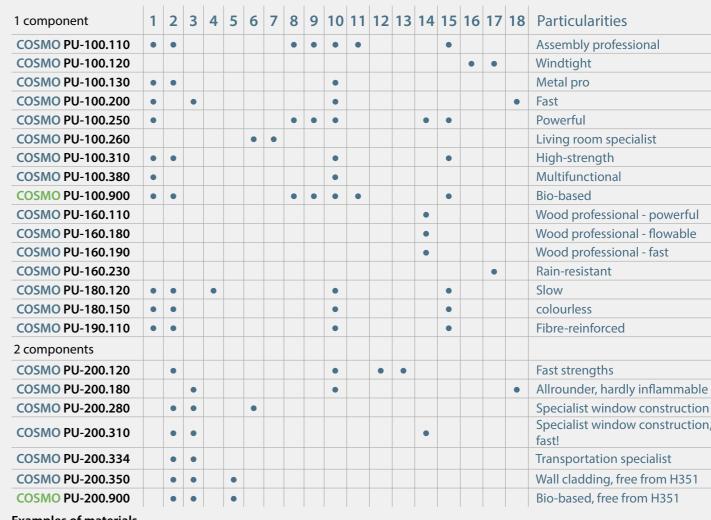


Due to their wide range of application possibilities, our one- and two-component-PUR adhesive systems are suitable for bonding of the most different materials and therefore, they are used in various industrial areas for structural bonding as well as for the assembly by the building industry and craftsmen.

Examples for application

- Universal assembly bonding in industry and craftsmanship
- Aluminium window and door construction for bonding of corner joints
- Structural, force-locking bonding in the field of vehicle body manufacturing
- High-strength bonding of mitre cut surfaces of PUR window and door profiles
- Hard pointing of wall elements (wall cladding)
- Joint bonding of sheets of PUR-recycled material, gypsum fibre boards, cement chipboards and floor tiles
- Bonding of isolation and insulation panels
- Fixation of struts for double floorings
- Laying of skirting and laminate
- Construction and renovation of stairs
- Fixation of designation labels, coverings and linings
- Kitchen work desks made of natural stone and composites for the bonding of substructures
- Bonding of natural stone and tiles
- Structural bonding in the field of wood processing
- Board joint bonding of panels in the field of wood, window and front door construction
- Overlapping joints of underroof, underlay, roof underlay and façade sheets
- Sealing of underroof sheets, underlays, roof-underlays and façade-sheets in the area of nails staples
- Structural bonding in shipbuilding





Examples of materials





COSMO PU Polyurethane Adhesives Adhesives for extreme conditions





1-component adhesives for construction & assembly

Adhesive system	Film property	Foaming	Viscosity +20 °C	Skinning time +20 °C dry [min]	Pressing time +20 °C [min]	Tensile shear strength +20 °C [N/mm²]
COSMO PU-100.110	Tough-elastic	Low	Medium pasty	5	15	11
COSMO PU-100.120	Tough-elastic	Low	Medium pasty	7	-	16
COSMO PU-100.130	Tough-elastic	Medium	Medium pasty	7	20	12
COSMO PU-100.200	Tough-elastic	Low	Medium pasty	2	45	12
COSMO PU-100.250	Tough-hard	Low	Medium pasty	3	10	14
COSMO PU-100.260	Semi-hard	Strong	Lowpasty	60	240	17
COSMO PU-100.310	Semi-hard	Medium	Lowpasty	20	75	19
COSMO PU-100.380	Semi-hard	Low	Lowpasty	90	240	18
COSMO PU-100.900	Semi-hard	Strong	Medium pasty	5	15	14
COSMO PU-160.110	Tough-hard	Medium	4,500 mPa.s	35	90	13
COSMO PU-160.180	Tough-elastic	Medium	3,900 mPa.s	25	60	9
COSMO PU-160.190	Tough-hard	Medium	3,650 mPa.s	10	20	13
COSMO PU-160.230	Elastic	Medium	1,500 mPa.s	12	-	13
COSMO PU-180.120	Tough-elastic	Medium	Lowpasty	18	300	14
COSMO PU-180.150	Semi-hard	Medium	Lowpasty	10	30	14
COSMO PU-190.110	Semi-hard	Low	Lowpasty	7	20	12

2-component adhesives for construction & assembly

Adhesive system	Film property	Viscosity +20 °C	Pot life +20 °C [min]	Pressing time +20 °C [min]	Tensile shear strength +20 °C [N/mm²]	Shore hardness [Shore D]
COSMO PU-200.120	Tough-hard	Low-pasty	5	20	22	85
COSMO PU-200.180	Tough-elastic	Medium pasty	115	420	13	50
COSMO PU-200.280	Tough-hard	Low-pasty	60	360	18	85
COSMO PU-200.310	Tough-hard	Low-pasty	20	90	18	85
COSMO PU-200.334	Semi-hard	Low-pasty	50	300	19	65
COSMO PU-200.350	Tough-hard	Low-pasty	30	180	20	80
COSMO PU-200.900	Tough-hard	Low-pasty	25	180	13	80

Emicode EC 1 ^{PLUS}	Bio-based DIN-tested	Wood bonding D4 + Watt 91	Steering wheel	Colours	Packages				
		D4 + Watt 91		beige	310 ml cartridge, 600 ml bag, 200 l drum				
				beige	310 ml cartridge, 600 ml bag				
		D4		white, black, grey	310 ml and 1,000 ml cartridge, 600 ml bag				
			✓	beige	310 ml cartridge				
		D4 + Watt 91		beige	310 ml cartridge, 600 ml bag				
✓				beige	310 ml cartridge, 600 ml bag				
		D4		opaque	310 ml cartridge				
				beige	310 ml cartridge, 600 ml bag				
	✓	D4 + Watt 91		beige	310 ml cartridge, 600 ml bag				
		D4 + Watt 91		brown	500 g bottle, 5 and 10 kg canister, 220 kg drum				
				brown, red	500 g bottle, 10 kg canister, 220 kg drum				
		D4 + Watt 91		brown	10 kg canister, 220 kg drum				
				beige, grey	500 g and 1,000 g bottle				
				opaque, transpar- ent-brown	310 ml and 1.000 ml cartridge				
				opaque	310 ml cartridge				
		D4 + Watt 91		opaque	310 ml cartridge, 600 ml bag				

Bio-based DIN-tested	Steering wheel IMO FTPC	Colours	Packages					
		oyster-white, black	2 x 310 ml tandem cartridge					
	✓	beige	5.7 l bucket, 200 l drum, 500 ml bottle, 10 l canister					
		beige, white, grey	2 x 190 ml & 2 x 310 ml tandem cartridge					
		ivory	2 x 310 ml tandem cartridge					
		graphite grey	2 x 190 ml tandem cartridge					
		white	2 x 310 ml tandem cartridge					
✓		white	2 x 310 ml tandem cartridge					

COSMO PU Polyurethane Adhesives

Adhesives for extreme conditions





To support you with the suitable adhesive in your individual production process when it has to do with surface bonding, we have developed a wide variety of systems with the most different properties referring viscosity, thixotropy, processing and pressing times.



Examples for application

Automotive manufacturing (roof lining, walls, floors & doors)

Refrigerated vehicle	Truck trailer	Motor caravan	Ambulance	Delivery van
			4	

Shipbuilding (roof lining, walls, floors & doors)











Composite panels in the following areas

Balustrade	façade	Partition panel	Gate	Door
Panel	Stand construction	Container	Kitchen	Composite panels

1 component	1	2	3	Particularities				
COSMO PU-125.110	•	•	•	Hardly inflammable	Low calorific value with 16 MJ/kg			
COSMO PU-160.120	•		•	High-strength	High strengths, long open time			
COSMO PU-160.160	•	•	•	Elastic	Elastic adhesive joint, medium process time			
COSMO PU-160.180	•		•	Fast	Tough-elastic bonding joint, fast process time			
COSMO PU-160.190	•		•	High-strength D4 adhesive, wood professional				
COSMO PU-160.260	•	•	•	Strongly foaming	Mineral wool specialist, hardly inflammable			
COSMO PU-160.400	•		•	Highly viscous	Prevents penetration of adhesive			
COSMO PU-160.440	•		•	Slow	Very long skinning time			
COSMO PU-160.530	•		•	Plastics professional	Adheres to a very wide variety of substrates			
COSMO PU-160.540	•		•	Fast	Very short process times, can be activated by heat			
COSMO PU-170.110	•		•	Fibre-reinforced	Very high tensile shear strengths, fibre-reinforced adhesive, compensates force peaks			
2 components								
COSMO PU-200.180	•	•	•	Versatile	Wide range of substrates, versatile application			
COSMO PU-220.120	•		•	High-strength	High tensile shear strengths, tough-hard			
COSMO PU-220.150	•		•	Vehicle professional	Medium pot life for special automotive manufacturing			
COSMO PU-220.160	•		•	Allrounder	Good tensile shear strengths, good impact resistance			
COSMO PU-220.180	•		•	Slow	Long pot life & processability			
COSMO PU-220.260	•		•	Price-conscious	Long pot life & price efficiency			
COSMO PU-220.400	•		•	Specialist	Plastics professional			
COSMO PU-220.900	•	•	•	Hydrophobic Slightest foaming, water-repellent, bio-based				

Examples of materials





COSMO PU Polyurethane Adhesives Adhesives for extreme conditions







1-component adhesives for surface bonding

Adhesive system	Film property	Foaming Viscosity		Skinning time Wet [min]	Pressing time +20 °C [min]	Tensile shear strength +20 °C [N/mm²]
COSMO PU-125.110	Tough-hard	Low-medium	5,000	9	6	11
COSMO PU-160.120	Tough-hard	Medium	4,700	50	240	13
COSMO PU-160.160	Tough-elastic	Medium	3,500	25	120	9
COSMO PU-160.180	Tough-elastic	Medium	4,200 12		60	9
COSMO PU-160.190	Tough-hard	Medi- um-strong 4,500		5	20	13
COSMO PU-160.260	Tough-hard	Strong	8,500	16	60	10
COSMO PU-160.400	Tough-elastic	Medium	9,000	24	50	9
COSMO PU-160.440	Tough-elastic	Low-medium	4,000	75	480	5
COSMO PU-160.530	Elastic	Low-medium	6,500	40	240	6
COSMO PU-160.540	Tough-elastic	Medium	3,800	9	20	8
COSMO PU-170.110	Tough-elastic	Low-medium	3,000	50	90	15

2-component adhesives for surface bonding

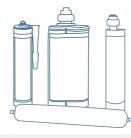
Adhesive system	Film property	Viscosity [mPa.s]	Pot life +20 °C [min]	Pressing time +20 °C [h]	Tensile shear strength +20 °C [N/mm²]	Mixing ratio Binder: Hardener
COSMO PU-200.180	Tough-elastic	Medium pasty	115	7	13	100:15
COSMO PU-220.120	Tough-hard	3,000	40	2.5	22	100:26
COSMO PU-220.150	Semi-hard	3,000	100	5	16	100:20
COSMO PU-220.160	Semi-hard	3,000	75	4	16	100:20
COSMO PU-220.180	Elastic	3,100	480	16	6	100:16
COSMO PU-220.260	Elastic	3,100	480	16	6	100:16
COSMO PU-220.400	Elastic	2,600	300	16	4	100:16
COSMO PU-220.900	Tough-hard	5,000	130	7	15	100:19

Wood bonding D4 + Watt 91	Steering wheel	Colour	Packages
	✓	beige	1,000 l container
✓		brown	10 kg canister, 200 l drum
	✓	brown	1,000 l container
		brown	500 g bottle, 10 kg canister
✓		brown	10 kg canister, 220 l drum
		brown	200 l drum, 1,000 l container
		brown	1,000 l container
		brown	1,000 l container
		brown	1,000 l container
		beige-red	1,000 l container
✓		opaque	200 l drum, 1,000 l container

Shore hardness [Shore D]	Bio-based DIN-tested	Steering wheel	Colour	Packages
50		✓	beige	5.7 I canister, 200 I drum
85			beige	31.5 l hobbock, 200 l drum
65			beige	200 l drum, 1,000 l container
65			beige	200 l drum, 1,000 l container
45			beige	13.2 bucket, 31.5 hobbock, 200 drum, 1,000 container
45			beige	1,000 l container
30			beige	1,000 l container
60	✓	✓	white	200 l drum, 1,000 l container

COSMO HD Hybrid Polymer Adhesives

Environment-oriented bonding & sealing



Hybrid-polymer adhesives

This new generation of adhesives and bonding sealants has been developed on the basis of alternative raw materials. In contrast to conventional PUR construction and assembly adhesives, whose content materials are subject to labelling as per Ordinance on Hazardous Substances, we are offering the COSMOS HD alternative system for the consequent, environment-oriented

Structural bonding in automotive manufacturing



Truck trailer

Motor caravan

Trailer

Refrigerated vehicle







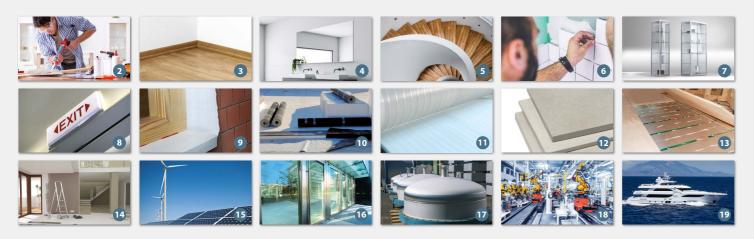








Other fields of application



- Bonding and sealing in automotive manufacturing
- Assembly bonding
- Skirting, laying of laminate and cable ducts
- Mirror bonding
- Stair construction and building trade
- Tile repair
- Glass bonding
- Fixation of signs
- Bonding and sealing of joint tapes
- Bonding of EPDM films and profiles

- Bonding of façade composite panels
- Doubling of dry screed elements
- Surface bonding of glass-fibre wall-papers or wood floorings
- Dry finish and interior finishing
- Solar and wind power plants
- Window and door construction
- Apparatus and plant construction
- Diverse industrial fields
- Shipbuilding

Sealing adhesives	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	Particularities
COSMO HD-100.400	•	•	•	•	•	•	•	•			•			•	•	•	•	•	(•)	Versatile
COSMO HD-100.450	•	•	•	•	•	•	•	•						•		•	•	•		Powerful
COSMO HD-100.455	•	•	•	•	•		•	•									•	•		Medium tack
COSMO HD-100.470	•	•	•		•		•	•			•			•	•		•	•		Fast
Bonding sealants																				
COSMO HD-150.160	•	•	•				•	•		•							•	•		Transparent
COSMO HD-100.600	•								•	•						•	•	•		Sealing
Elastic assembly adhesives																				
COSMO HD-100.110	•	•	•				•	•			•	•	•	•	•			•	•	Hardly inflammable
COSMO HD-100.170	•	•	•		•		•	•			•							•		Fast
COSMO HD-100.220	•	•	•		•		•	•			•			•			•	•		Powerful
COSMO HD-100.500	•	•	•		•		•	•	•		•						•	•		High tensile shear strength
COSMO HD-100.510									•											Window joint tape professional
COSMO HD-200.101	•	•	•		•	•	•	•			•			•	•	•	•	•	(•)	Controlled
COSMO HD-200.201	•	•	•		•		•	•			•			•	•	•	•	•		Controlled
Elastic surface adhesive																				
COSMO HD-120.110										•		•	•	•						Surface specialist

• Suitable (•) Of limited suitability

Examples of materials



For pre-treatment we recommend our activator COSMO CL-310.110 (p. 26)

COSMO HD Hybrid Polymer Adhesives

Environment-oriented bonding & sealing





Sealing adhesives

Adhesive system	Viscosity [mPa*s]	Skinning time [min]	Shore hardness	Tensile shear strength +20 °C [N/mm²]	Breaking elongation %
COSMO HD-100.400	600,000	12	55	3.1	350
COSMO HD-100.450	1,200,000	6	60	3.0	250
COSMO HD-100.455	950,000	6	58	2.9	350
COSMO HD-100.470	600,000	5	50	2.8	350

No marking required and solvent-free	Emicode EC 1 ^{PLUS}	Food industry ISEGA	Sealing ETAG 022	Steering wheel IMO FTPC	Colours	Packages
✓	✓	✓	✓		white, black, grey	310 ml cartridge, 600 ml bag
✓	✓		✓		white	310 ml cartridge, 600 ml bag
✓	✓				white	310 ml cartridge, 600 ml bag
✓			✓		white	310 ml cartridge, 600 ml bag

Bonding sealants

Adhesive system	Viscosity [mPa*s]	Skinning time [min]	Shore hardness	Tensile shwear strwength +20 °C [N/mm²]	Breaking elongation %
COSMO HD-150.160	300,000	10	36	2.3	230
COSMO HD-100.600	250,000	15	30	2.3	500

No marking required and solvent-free	Emicode EC 1 ^{PLUS}	Food industry ISEGA	Sealing ETAG 022	Steering wheel IMO FTPC	Colours	Packages
✓					transparent	310 ml cartridge
✓			✓		white, black, grey	310 ml cartridge, 600 ml bag

Elastic assembly adhesives

Adhesive system	Viscosity [mPa*s]	Skinning time [min]	Shore hardness	Tensile shear strength +20 °C [N/mm²]	Breaking elongation %
COSMO HD-100.110	75,000	9	72	4.5	75
COSMO HD-100.170	300,000	4	72	4.0	75
COSMO HD-100.220	2,400,000	5	70	4.5	130
COSMO HD-100.500	100.000	9	72	2.0	135
COSMO HD-100.510	580.000	13	34	1,2	250
COSMO HD-200.101	150,000	30	63	4.0	250
COSMO HD-200.201	170,000	40	48	2.0	270

No marking required and solvent-free	Emicode EC 1 ^{PLUS}	Food industry ISEGA	Sealing ETAG 022	Steering wheel IMO FTPC	Colours	Packages
✓	✓			✓	white	310 ml cartridge, 600 ml bag
✓					white	310 ml cartridge, 600 ml bag
✓	✓				white	310 ml cartridge, 600 ml bag
✓	✓				white	310 ml cartridge, 600 ml bag
✓	✓				creme white	600 ml bag
✓	EC 2		✓		white, grey	195 ml uTAH cartridge, 400 ml s.b.s. cartridge
✓					grey	2 x 310 ml tandem cartridge

Elastic surface adhesive

Adhesive system	Viscosity [mPa*s]	Skinning time [min]	Shore hardness	Tensile shear strength +20 °C [N/mm²]	Breaking elongation %
COSMO HD-120.110	8,000	50	50	3.5	500

No marking required and solvent-free	Emicode EC 1 ^{PLUS}	Food industry ISEGA	Sealing ETAG 022	Steering wheel IMO FTPC	Colours	Packages
✓					white	13.2 l bucket

COSMO EP Epoxy Adhesives

Adhesives for especially high strengths



COSMO BIO-BASED

The bio-based product range



Epoxy adhesive

Our epoxy adhesive system consists of two components, a resin and a hardener system. It achieves especially high strength, very good heat-resistant bonding and provides an optimum when it is used for structural, high-strength bonded joints.

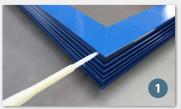
Examples for application

1	Aluminium window and door construction for bonding of corner joints
	Additionally window and door construction for bonding or corner joints

For bonding of natural and artificial stone

Fixation of struts for double floorings

	1	2	3
COSMO EP-200.110	•	•	•







Material suitability



Epoxy adhesive	COSMO EP-200.110
Film property	Tough-hard
Viscosity (+20 °C)	Medium viscous-pasty
Top live (+20 °C)	60 min
Tensile shear strength (+20 °C)	18 N/mm²
Shore hardness	85 D
Pressing time (+20 °C)	5 h
Colour	grey
Packages	2 x 310 ml tandem cartridge, 2 x 1,000 ml single PE-Euro cartridges

Bio-based adhesives

Our bio-based adhesives and cleaners include a defined content of raw materials from renewable sources. Simultaneously, we could further optimise the properties.





Please find further information on our COSMO BIO-BASED products in our website.

COSMO DS-470.900

Adhesive sealant for vapour

- ~ 45% bio-based carbon content
- Self-adhesive after curing · High strength on a
- wide variety of film
- Fast curing p.22

8C093

COSMO PU-100.900

· Semi-hard adhesive joint

 Joint-filling · Particularly fast reaction time

1-C-PUR assembly adhesive • ~ 25% bio-based carbon content

> **COSMO PU-200.900** 2-C-PUR reaction adhesive

- ~ 60% bio-based carbon content
- H351 (R40) No marking required
- UV colourfast

p. 8

8C160

COSMO CL-300.900

Intensive cleaner

• ~ 80% bio-based carbon content

DIN

8C092

- · Intensive cleaning effect
- · Mild odour
- Reduced marking

p.26

COSMO PU-220.900

2-C-PUR surface adhesive

- ~ 60% bio-based carbon content
- Very low-foaming
- Good water resistance
- Adheres to a wide variety of substrates



COSMO CA Superglues

The extremely fast setting adhesives



Superglues

The solvent-free, one-component superglues made by Weiss especially feature high universality and support you efficiently in all processes where especially fast and powerful bonding is important. The most difficult material connections which, in the past, could only be achieved by complex bonding processes with long pressing and rest times, can now be performed with our highly-modern CA-adhesives within seconds and are immediately ready for the next production process.

Examples for application

Model making

Metal construction



Sealing technique



Plastics / rubber processing



Furniture production



Window and door construction Advertising technique



Electrical and electronic industry Medical and dental technology

Clocks, jewellery and prize



Leather and shoe industry



Toy industry





Adhesive joint **Heat resistance** Weather Fixing time Viscosity Adhesive system [mPa.s] $[^{\circ}C]$ resistance **COSMO CA-500.110** 20 125 High Short Hard **COSMO CA-500.120** Short Hard 90 125 High 900 90 **COSMO CA-500.130** Long Hard High **COSMO CA-500.140** Long Hard 1,000 85 Good **COSMO CA-500.150** 90 135 Good Long Hard **COSMO CA-500.160** Elastic 70 75 Good Long **COSMO CA-500.170** Long Hard 280 85 High 20 **COSMO CA-500.200** Short Hard 125 High COSMO CA-510.110 Long Hard 1,200 80 High

Examples for application

Adhesive system	1	2	3	4	5	6	7	8	9	10	11	12	
COSMO CA-500.110		•	•	•		•	•	•	•	•	•	•	Super-fast
COSMO CA-500.120	•	•	•	•	•	•	•	•	•	•	•	•	For universal use
COSMO CA-500.130	•	•			•	•	•		•			•	Decoration specialist
COSMO CA-500.140		•						•		•	•		Metal adhesive
COSMO CA-500.150		•		•							•	•	Heat-resistant
COSMO CA-500.160		•	•	•					•				The elastic adhesive
COSMO CA-500.170	•			•	•		•		•	•			Our assembly professiona
COSMO CA-500.200													Plastics adhesive
COSMO CA-510.110	•	•	•	•	•		•	•	•	•	•		Extremely non-slump

Material suitability

Adhesive system	Alu- mini- um	Steel	ABS	PS	GFK	PVC	PMMA	HPL	Wood	MDF	Card- board	Leath- er	EPDM
COSMO CA-500.110	•		•	•	•	•	•	•				•	•
COSMO CA-500.120	•		•	•	•	•	•	•				•	•
COSMO CA-500.130			•	•	•	•	•	•					
COSMO CA-500.140	•	•			•			•					
COSMO CA-500.150	•	•			•			•					
COSMO CA-500.160													
COSMO CA-500.170			•	•	•	•	•	•	•	•	•	•	
COSMO CA-500.200	•		•	•	•	•	•	•				•	•
COSMO CA-510.110			•	•	•	•		•	•	•	•	•	•

For absorbent substrates	Functional strength [seconds]	Curing time [hours]	Gap bridging [mm]	Packages
Limited suitability	4-8	16	max 0.1	20 g, 50 g and 500 g bottle
Limited suitability	4-15	16	max 0.1	20 g, 50 g and 500 g bottle
Limited suitability	15	16	max 0.1	20 g, 50 g and 500 g bottle
Limited suitability	20-100	16	max 0.1	20 g, 50 g and 500 g bottle
Limited suitability	4-15	16	max 0.1	20 g, 50 g and 500 g bottle
Limited suitability	15	16	max 0.1	20 g, 50 g and 500 g bottle
Well suited	20-360	16	max 0.15	20 g, 50 g and 500 g bottle
Limited suitability	5-9	16	max 0.1	20 g, 50 g and 500 g bottle
Well suited	15-240	16	max 0.1	20 g tube

COSMO DS Dispersion Adhesives

Adhesive sealants for building trade and industry





Dispersion adhesives

We are offering classic PVAc dispersion glues that meet the D2, D3- or D4 characteristics and certainly, also the requirements of WATT 91. We are also offering a choice of adhesive sealants that are mainly used in the field of "airtight bonding". Our products are continuously tested and monitored in accordance with the applicable DIN and EN standards.

Examples for application - Gluing of wood











- Gluing of joints in assembly parts, between boards as well as of surfaces of wood and fibrous elements
- 2 Gluing of softwood, hardwood and exotic wood for cold, hot, as well as for high-frequency gluing
- 3 Production of wood windows and doors for gluing of the corner connections
- 4 Stairway construction
- 5 Gluing of veneer

Adhesive system	1	2	3	4	5
COSMO DS-400.110	•	•	•	•	
COSMO DS-400.150	•	•			•

Material suitability





Wood

Adhesive system	Application	Basis	Viscosity [mPa.s]	Film property
COSMO DS-400.110	Wood adhesive, EN204 - D3	PVAc dispersion	13,000	Tough-elastic
COSMO DS-400.150	Wood adhesive, EN204 - D2	PVAc dispersion	13,000	Semi-hard
COSMO DS-420.110	Adhesive sealant for assembly works as per DIN 4108-7/11, EnEV	Modified acrylate polymer dispersions	Medium viscous-pasty	Permanently elastic
COSMO DS-420.240	Vapour barriers - adhesive seal- ant as per DIN 4108-7/11, EnEV	Modified acrylate polymer dispersions	Medium viscous-pasty	Permanently elas- tic, self-adhesive
COSMO DS-450.110	Vapour barriers - adhesive seal- ant as per DIN 4108-7/11, EnEV	TPE	-	Permanently elas- tic, self-adhesive
COSMO DS-470.900	Vapour barriers - adhesive seal- ant as per DIN 4108-7/11, EnEV	Modified dispersions	Medium viscous-pasty	Permanently elas- tic, self-adhesive

Examples for application - airtight and windtight bonding

- 6 For permanently elastic, airtight bonding of joints, structural connections and overlaps, sealing of diffusion barriers, vapour-proof barriers and sealing films in dry construction (excluding swimming pools) in accordance with the energy saving regulation EnEV 2016
- Bonding of connecting and overlapping joints of moisture-diffusing underlays in the roof and façade area
- 8 Bonding/sealing of diffusion-tight and moisture diffusing seal tapes with window and door assembly



Material suitability



Colour	Open time +20 °C [min]	Pressing time +20 °C [min]	Emicode EC 1 ^{PLUS}	Bio-based DIN-tested	Packages
opaque	12	22			13.2 l bucket, 31.5 l hobbock, 150 l drum
opaque	12	15			31.5 l hobbock
white-green			√		310 ml cartridge, 600 ml sachet
light blue			√		310 ml cartridge, 600 ml sachet
transparent			✓		16 linear metres / adhesive on a roll
Pearl-white			✓	✓	310 ml cartridge, 600 ml sachet

COSMO SL Dispersion Adhesives

Bonding of parts of hard PVC and acryl (PMMA)





Diffusion adhesives

Our diffusion adhesives for bonding parts of hard PVC and acryl (PMMA) have proved to be successful for more than 40 years. In addition to the good resistance to weather and UV-radiation, these adhesives also feature their film resistance to aging.

Examples for application

- 1 Plastic window construction: Bonding of additional profiles, like sill drips, drain bars, blow bars and shutter bars Bonding of cover caps and shutter guides in PVC profiles
- Construction of display cabinets: constructive bonding of acrylic plates with each other
- Sanitary area: Bonding of tubes and rain gutters (no pressure pipes)
- Construction of trade fair and promotional signs: constructive bonding of integrated rigid foam slabs, e.g. Forex plates
- made of PVC hard
- Bonding of cover/end caps on sections of hard PVC, e.g. fence poles
- Joint sealing up to 7 mm joint width, e.g. between window sill and window profile (not suitable for expansion joints e.g. as per DIN EN 15651, etc.)
- Construction of sinks and shop counters: Bonding of stainless steel sheets with chipboards and batten boards Bonding of rubber, felt, HPL (DKS), diverse plastics and metals on chipboards, hard fibre and laminated boards, as well as insulating materials (not suitable for polystyrene or other types of PS foam)

Adhesive system	Application	Basis	Viscosity [mPa.s]
COSMO SL-650.120	ASSEMBLY	PMMA polymers in solvent	2,600
COSMO SL-660.110	ASSEMBLY	Vinyl chloride polymers in solvent	3,100
COSMO SL-660.120	ASSEMBLY	Vinyl chloride polymers in solvent	4,000
COSMO SL-660.130	ASSEMBLY	Vinyl chloride polymers in solvent	4,000
COSMO SL-660.150	ASSEMBLY	Thermoplastic Polymers in solvent	Medium viscous-pasty
COSMO SL-660.180	ASSEMBLY	Vinyl chloride polymers in solvent	2,500
COSMO SL-660.190	ASSEMBLY	Vinyl chloride polymers in solvent	2,500
COSMO SL-660.210	ASSEMBLY	Vinyl chloride polymers in solvent	4,000
COSMO SL-660.220	ASSEMBLY	Vinyl chloride polymers in solvent	4,000
COSMO SL-670.110	Surface	Polychloroprene in solvent	2,000



Adhesive system	1	2	3	4	5	6	7	8
COSMO SL-650.120		•						
COSMO SL-660.110	•		•	•				
COSMO SL-660.120	•		•	•				
COSMO SL-660.130	•		•	•				
COSMO SL-660.150	•		•	•	•	•		
COSMO SL-660.180	•		•	•				
COSMO SL-660.190	•		•	•				
COSMO SL-660.210	•		•	•				
COSMO SL-660.220	•		•	•				
COSMO SL-670.110							•	•

Material suitability

Film property	Colour	Open time	Packages	Alu- mini- um	Stainless steel	PVC hard	Acryl	Wood	EPDM
Tough-hard	colourless	40	180 g tube				•		
Tough-hard	opaque	60	200 g tube			•	•		
Tough-hard	white	60	200 g tube			•	•		
Tough-hard	colourless	60	200 g tube			•	•		
Elastic	white	45-60	310 ml cartridge			•	•	•	
Tough-hard	colourless	60	10 kg bucket			•	•		
Tough-hard	colourless	120	180 g tube			•	•		
Semi-hard	colourless	60	200 g tube			•	•		
Semi-hard	white	60	200 g tube			•	•		
Tough-elastic	amber	-	800 g can, 12 kg bucket	•	•	•	•	•	•

COSMO CL Cleaning Agent

Professional cleaning



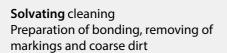


Our solvent-based cleaning agents are available with different concentrations for different levels of pollution and cleaning tasks. Furthermore, we are offering a choice of cleaning agents based on surfactants as well as activators for activation of the adhesive surfaces.

Cleaning, Polishing, Smoothing & Activating of diverse surfaces before and after bonding

Non-solvating cleaning

Removal of fresh adhesive residues, dust, grease pencil, rubber residues, fresh PUR foam, as well as tar and bitumen spots, preparation of bonding





Application	Solvating	PVC plastics	Plastics General	Film-laminated surfaces	Powder-coated & anodised surfaces	Metals	Mineral substrates
CLEANING	Not	CL-300.140 SPECIAL CL-300.150	CL-300.140 SPECIAL	CL-300.150	CL-300.150	CL-300.120 CL-300.900	CL-310.110 CL-310.120
Smoothing /	Strong	CL-300.	CL-300.110				
polishing	Slight	CL-300. CL-300.					
Activating	Not		CL-310.110 CL-310.120				

Cleaner system	Cleaner type	Plastics
COSMO CL-300.110	PVC cleaning agent	Solvating
COSMO CL-300.120	PVC cleaning agent	Solvating
COSMO CL-300.140 SPECIAL	Plastics cleaner	Non-solvating
COSMO CL-300.150	Special cleaner	Non-solvating
COSMO CL-300.900	Intensive cleaner	Solvating
COSMO CL-300.200	Industrial cleaning agent	Non-solvating
COSMO CL-300.220	Tool cleaners	Non-solvating
COSMO CL-310.110	Activator	Non-solvating
COSMO CL-310.120	Activator	Non-solvating
COSMO CL-300.220	Tool cleaners	Non-solvating
COSMO CL-350.110	Cleaning milk	Non-solvating
COSMO CL-360.110	Special cleaner	Non-solvating

Cleaning & Caring











- 1 Cleaning of tools and adhesive applicators from not cured PUR and epoxy reaction adhesives
- 2 PVC hard white and aluminium-anodized surfaces, as well as for cleaning other smooth, mainly plastics-based surfaces
- 3 Cleaning of surfaces in the field of wood, plastics and aluminium window, door and façade construction
- 4 Regular care of already assembled window, door and shutter profiles
- 5 Streak-free cleaning of glass and high gloss surfaces

	1	2	3	4	5
COSMO CL-300.220	•				
COSMO CL-350.110		•		•	
COSMO CL-360.110			•	•	•

Cleaning & care of windows and doors $% \label{eq:care_eq} % \label{eq:care_eq}$

COSMO CL-Service Set

Practical sets for cleaning, care, protection and maintenance of windows and door profiles, roller shutters, sealings and mechanic systems.

Contents of service set for white profiles and decorative profiles

- Cleaning milk (CL-350.110) or special colour cleaning agent (CL-360.110)
- Sealing care
- Fitting oil
- Cleaning rag

Particularity	Packages
Fast drying	1,000 ml bottle, 10 l canister
No impairment on weather resistance of cleaned PVC profiles	1,000 ml bottle, 10 l canister
Antistatic effect	1,000 ml bottle, 10 l & 30 l canister, 200 l drum
Mild odour during processing	1,000 ml bottle, 10 l canister
Contains approx. 80% bio-based raw material content, mild odour	1,000 ml bottle, 10 l canister
Strongly degreasing effect	1,000 ml bottle
Also solvates partially cured/cured adhesives	10 l canister
It cleans and activates the bonding surface	250 ml bottle, 1,000 ml bottle
Cleans and activates the bonding surface, fluorescent	250 ml bottle
Also solvates partially cured/cured adhesives	200 l drum
Intensive cleaning effect, gentle to surface, pH neutral	200 ml bottle, 500 ml bottle
Intensive cleaning effect, gentle to surface, pH neutral	200 ml bottle, 500 ml bottle

Special Products & Processing Equipment

Bonding technique from one source

Synergy Linked solutions with COSMO adhesives and composite panels

Special products

COSMO SP-830.180

Primer / first coat

For adhesion promotion and improvement on various absorbent and mineral substrates.

Packages: 1,000 g bottle



COSMO SP-620

Paste paints

Staining of adhesive reaction systems

Colours: blue, yellow, white, red, black Packages: 50 ml bottle



COSMO SP-710.110

PVC repair agent

Repair of cracks, wrong bores and other damages on white PVC-hard sections. Fast, easy to use, safe and impact-tough.

Packages: 13 g can & 6 g glass bottle



COSMO SP-840.110

Primer / first coat

Adhesion promotion for bonding of TPEand silicone seals with COSMO CA-adhesives. Replaces very expensive pre-treatment procedures.

Packages: 50 ml brush bottle



COSMO SP-780.110

Bending fluid

For reshaping and bending of thermoplastic plastics profiles. Odourless and biodegradable.

Packages: 35 kg hobbock, 250 kg drum



COSMO SP-860.110

CA accelerator

For accelerated and controlled curing of COSMO CA adhesives

Packages: 200 ml tube, 5 l canister

for 2 x 190 ml tandem cartridges

for 2 x 310 ml tandem cartridges



Processing equipment

Pressure guns

COSMO SP-750.112

for 2 x 190 ml tandem cartridges

COSMO SP-750.122

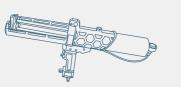
COSMO SP-800

Static mixing tubes

for 2 x 310 ml tandem cartridges

For homogeneous mixing of 2-C-adhe-

sives for the use of tandem cartridges.



COSMO SP-810.120

Manual pressure gun

COSMO SP-760.141

COSMO SP-760.151

Eco-humidifier

For optimum and economic dosing of COSMO-CL solvent-based cleaning agents Safety container with GS-sign.

5l safety container



COSMO SP-810

Flat nozzle

For easy processing of thixotropic and flowable adhesives.

Application width adjustable for 20-75 mm.



COSMO SP-810.110

CA capillaries

For the exact dosing of CA-adhesives. Matches to CA drip tip and CA cap.



Benefit from a system that has been tuned perfectly and adapted to your application!

Examples of application

By combining our COSMO adhesives with our COSMO composite panels and façade elements we are able to provide reliable solutions for you in the fields of construction, automotive manufacturing, RVE (frame widening elements), ship and yacht building, and much more from one source.

This advance of competence offers important advantages for you referring your individual project. Already during the planning phase, we can react to your specific wishes and requirements.

Your advantages at a glance:

- A fine-tuned system used from the beginning
- Advice and planning from one source
- Tested materials
- High safety with certified systems
- Innovative ideas and approaches possible
- Problem solutions can be implemented fast





For the automotive manufacturing:

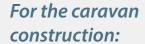
- The controlled 2-C-STP Construction Adhesive COSMO HD-200.101 for bonding and sealing applications in automotive manufacturing and vehicle body manufacture.
- COSMO Tech GFK composite panels for the construction of ceiling elements, side walls and floor plates.

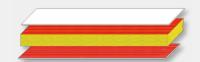
For leaf-enclosing entrance doors:





- 1 The controlled 2-C-STP construction adhesive COSMO HD-200.101 for joining of top coat and section frame.
- 2 Filling components (top coats and core materials) for unlimited functional and design possibilities.





- Process optimised 1-C-PUR surface adhesives COSMO PU-160.540 and COSMO **PU-160.530** for bonding and the production of side walls of caravans.
- COSMO Tech GFK composite panels for the construction of ceiling elements, side walls and floor plates.



Application engineering

More than 200 years of experience



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+ PUDOL stands for convincing quality of special products in the field of commercial cleaning. In ad-

dition to a complete range of cleaning and care products for different applications, we are offering a comprehensive service with interesting solutions and benefits. Visit our website: www.pudol.de

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Usit us at our booths at the national and international trade fairs and obtain information online about all details and facts referring our participations in trade fairs.



Customer support

Flexibility and the creation of customer-oriented problem solutions count among the elementary objectives of our company. Therefore, it is very important to us to provide professional and innovative solutions with convincing advantages for production methods and with high efficiency in close cooperation with our customers.

A highly motivated team of application engineers, materials testers and chemists with long-term experience in development, modification, materials science, building physics and application of adhesives and composite panels is on hand with help and advice for you.



Application engineering Adhesives

Support with creating

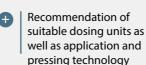
the requirements speci-



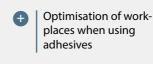
Expert advice on the selection of adhesives



fication



Training for workers and specialist dealers; technical lectures



Rationalisation pro-

posals for work flows

Creation and modification of adhesives in our Research and Development department



Test possibilities in our application technology and internal research and development department

H With our own test facilities we are not only able to test in compliance with DIN and EN standards but we can also evaluate your components (component sizes) under operating conditions in a practice-oriented way. In addition, we ensure the high quality of our products on the basis our cooperation with the most diverse testing institutes.



Application engineering Composite panels



Individual element structure Application-specific material components

Project-related proposals for solutions

Selection of materials in accordance with construction-physical requirements and conditions

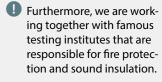


Test possibilities in our Technical Centre



Materials tests:

- Storage at alternating climate
- · 3-point bending rigidity
- Perpendicular tensile strength
- Colour measurement
- Storage in water
- · Determination of U-values

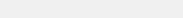




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Cleanliness refreshes your senses

PUDOL – Cleaning and care agent

An overview of our range of products

Experience quality on a completely new level, with the powerful products by Weiss:



COSMO Adhesives

Durably firm joints

COSMO CA (Cyanoacrylates)

COSMO PU (Polyurethane adhesives)

COSMO CL (Cleaning agents)

COSMO SL (Dispersion adhesives)

COSMO HD (Hybrid adhesives)

COSMO EP (Epoxy-resin adhesives)

COSMO DS (Dispersion adhesives)

COSMO SP (Service products)

Fields of application

- Windows and doors
- Transportation / Marine engineering
- Industry
- ASSEMBLY
- Dry construction
- Airtight bonding
- Wood / Furniture industry
- Container construction
- Composite panels
- Fire protection
- Advertising industry

Do you have any questions?

Our Service Center Business area Adhesives:

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+49 (0) 2773 / 815 - 274



COSMO Composite panels

Unlimited possibilities for design

COSMO Therm (heat-insulating)

COSMO Silent (sound insulating)

COSMO Protect (penetration resistant)

COSMO Design (grooved)

COSMO Tech (individual)

COSMO Frame (frame widening)

Fields of application

- Window and façade
- Door construction
- Industry
- Automotive manufacturing
- Trailer construction
- Partition panel construction
- Gate construction
- Container construction
- **Energy conservation**
- Fire protection
- **Burglar** resistance
- Sound proofing

Do you have any questions?

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Our Service Center Business area Façade:

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PUDOL Cleaning and care products

Cleanliness refreshes your senses

PUDOL SOFT

Mild cleaning agent for sensitive materials

PUDOL CARE

Maintenance product for high gloss and hygiene

PUDOL POWER

Powerful cleaning agent for extreme pollution

PUDOL FRESH

Cleaning agent for cleanliness and fresh air

Fields of application

- Flooring
- Sanitary installations
- Clothing care
- Foodstuff industry
- Household and gastronomy
- Windows and glass
- Dishwasher
- Carpet and upholstery
- Industry and workshop
- Cars
- Skin cleaning
- Skin protection

Do you have any questions?

Our Service Center PUDOL:

+49 (0) 2743 / 9212 - 0



Weiss Chemie + Technik GmbH & Co. KG Hansastr. 2 D-35708 Haiger

Phone: +49 (0) 2773 / 815 - 0 Fax: +49 (0) 2773 / 815 - 200 E-mail: ks@weiss-chemie.de

www.weiss-chemie.de

Weiss Chemie + Technik GmbH & Co. KG Siemensstr. 8 D-33442 Herzebrock-Clarholz

Phone: +49 (0) 5245 / 9241 - 0 Fax: +49 (0) 02773-815-300 E-mail: se@weiss-chemie.de





A subsidiary of the Weiss Group

Pudol Chemie GmbH & Co. KG Bahnhofstr, 2 D-57520 Niederdreisbach

Phone: +49 (0) 2743 / 9212 - 0 Fax: +49 (0) 2743 / 9212 - 71 E-mail: info@pudol.de www.pudol.de

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